



**Catalog #694540 & #694550**  
**Russell DOT Brake Hose Kit**  
**for 1994-1999 Dodge Ram 1500/2500 4WD**  
**INSTALLATION INSTRUCTIONS**

Please study these instructions carefully before installing your new Brake Line Kit. If you have any questions, please call our **Technical Hotline at: 1-800-416-8628**, 7:00 am to 5:00 pm, Monday - Friday, Pacific Standard Time or e-mail us at **Edelbrock.Edelbrock.com**. Please fill out and mail your warranty card.

**IMPORTANT NOTE:**

**Proper installation is the responsibility of the installer. Improper installation will void warranty and may result in poor performance and engine or vehicle damage.**

**INSTALLATION PROCEDURE**

**IMPORTANT NOTE:** Do not allow the master cylinder to completely drain of brake fluid at any time during this process. Doing so may require removing the master cylinder from the vehicle for bench bleeding. Also, use care when handling brake fluid, as it can quickly damage finished surfaces (paint, plating, etc.).

1. Remove front factory brake hoses and mounting brackets on axle.
2. Install Russell front brake hose banjo ends onto calipers oriented up and directed inboard. Mount hoses at factory location on axle using supplied brackets and hardware **(See Figure 1)**.
3. Install inboard hose ends to factory hardlines. Mount right front hose inboard end with supplied bracket and factory bolt. Left front hose inboard end may need to be configured for different applications by removing plug for applications with additional crossover hardline and removing supplied bracket for applications without bracket on factory hose.
4. Use supplied cable ties as needed to keep hoses from rubbing tires or suspension components.
5. Remove rear factory brake hose and install Russell rear brake hose, duplicating factory routing and mounting.
6. Check hose clearance throughout entire steering and suspension travel range.
7. Bleed the system and check for leaks while applying pressure.



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