



Catalog #s 672430, 672470, 672480, & 672490
Russell Brake Line Kit
for 1999-2006 GM 1500 Truck, 2WD, 4WD, & AWD
INSTALLATION INSTRUCTIONS

Please study these instructions carefully before installing your new Brake Line Kit. If you have any questions, please call our **Technical Hotline at: 1-800-416-8628**, 7:00 am to 5:00 pm, Monday - Friday, Pacific Standard Time or e-mail us at edelbrock.edelbrock.com. Please fill out and mail your warranty card.

INSTALLATION PROCEDURE

IMPORTANT NOTE: Do not allow the master cylinder to completely drain of brake fluid at any time during this process. Doing so may require removing the master cylinder from the vehicle for bench bleeding. Also, take extra care to avoid getting brake fluid wherever possible, as brake fluid will damage painted surfaces.

1. Remove two front factory rubber hoses, noting their routing.
2. Install Russell front hoses, routing similar to factory hose. Orient banjo offset inboard, leaving enough clearance around bleed screw for operation **(See Figure 1)**.

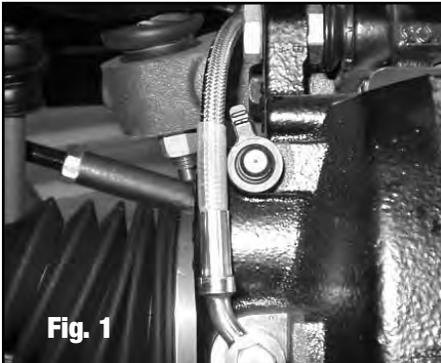


Fig. 1

3. Install short end of "L" bracket onto top of upper A-arm using factory bolt. Install cushion clamp onto hose and attach to long end of "L" bracket using supplied nut and bolt **(See Figure 2)**.

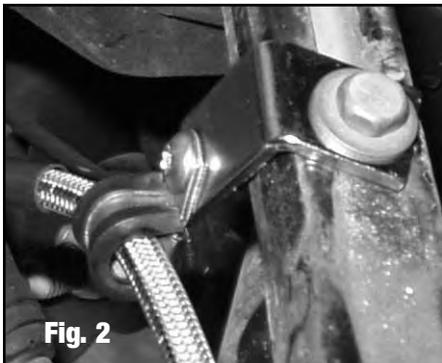


Fig. 2

4. Fasten hose and ABS wire to top of knuckle using factory bolt and supplied cushion clamps. **NOTE:** For best results, tap front hole on right (passenger) side knuckle for M6 x 1.0 thread to locate hose and ABS wire **(See Figure 3)**.

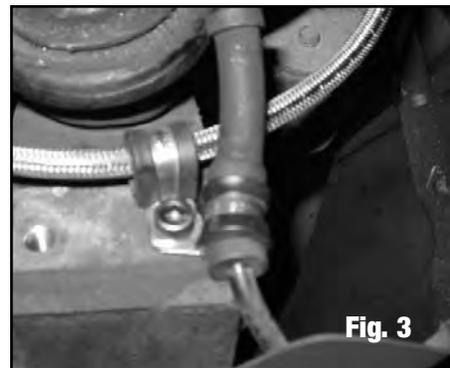


Fig. 3

5. Remove rear factory rubber hose(s).
6. Install Russell rear center hose using original mounting and routing. For models with rear disc brakes, install Russell left/right outer hoses, routing behind caliper. Orient banjo so that hose runs next to, but does not contact, caliper **(See Figure 4)**. Attach rear fitting to factory bracket with factory clip.

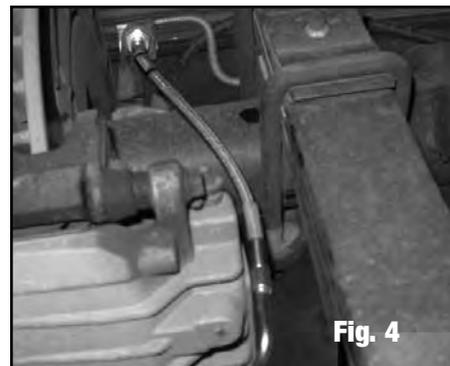


Fig. 4

7. Check hose clearance throughout entire steering and suspension travel range.
8. Bleed the system and check for leaks while applying pressure.

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